



A traveling wave X-band accelerating structure with low-beta front end for a compact inverse Compton scattering x-ray source

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Abstract Smart*Light is a table-top inverse Compton scattering x-ray source under development at Eindhoven University of Technology. The linac-based source aims for a very compact design through the use of X-band technology operating at accelerating gradients exceeding 60 MV/m. The heart of the linac is an accelerating structure whose design is based on the T24 structure developed as a prototype for the Compact Linear Collider at CERN. Two changes have been made to the structure. The first change is a reduction in the length of the first cells to match the injected particle velocities and allow for capture of sub-relativistic electron bunches. The second change is the addition of extra cells to efficiently use the RF power that would otherwise be dissipated within a load, and therefore allowing for electron acceleration to energies of ~ 30 MeV. Here we present the design, manufacturing, and commissioning of the Smart*Light accelerating structure, together with an analysis of the generated x-rays showing that the parameters of the accelerated electron bunches are in good agreement with the design values.

1 Introduction

X-rays allow us not only to look *through* but also *inside* material objects and determine their structural, elemental, and even chemical composition with very high spatial resolution in a relatively non-destructive way. For this reason, x-ray analysis has become an indispensable tool in, for example, medical diagnostics, industrial production lines, cultural heritage, life sciences, and materials science. However, the most advanced x-ray analytical methods require highly brilliant x-ray beams with continuously tunable photon energies, which are only available at synchrotron light sources or free-electron lasers (FEL) [1]. These large-scale facilities are unfortunately scarce and their precious beam-time has to be shared by many users. Moreover, since their use requires travel and beam-time is limited, applications in medicine, the arts or industries such as manufacturing are sometimes excluded, especially for experiments and measurements that take several weeks or months. For many years, the only alternative was provided by x-ray tubes [2], which are undeniably low-cost and very compact but only generate x-ray photons at characteristic wavelengths of the anode material at a brilliance many orders of magnitude lower than what can be offered by synchrotrons and FELs. In recent developments, the brilliance of x-ray tube-based sources has been significantly improved by utilizing a liquid metal as anode material [3] and the x-ray spectrum offered has been increased by a clever combination of multiple anode materials in a single device [4]. However, a single narrow-band table-top x-ray source of sufficient brilliance, providing continuously tuneable photon energies across the entire x-ray spectrum is not available yet.

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1.1 ICS x-ray sources

A relatively new development is the inverse Compton scattering (ICS) x-ray source, which is based on Compton scattering of intense laser pulses by relativistic electrons, as is illustrated in Fig. 1. An electromagnetic wave with wavelength λ_L , propagating under an angle θ_L with respect to the negative z -axis, and colliding with an electron traveling along the positive z -axis with velocity $\mathbf{v} = \beta c \hat{z}$, will be (partially) scattered under an angle θ_X with respect to the positive z -axis. Where c is the speed of light and β the normalized electron velocity. Due to the relativistic Doppler effect, the scattered light has a wavelength of

$$\lambda_X = \lambda_L \frac{1 - \beta \cos \theta_X}{1 + \beta \cos \theta_L}. \quad (1)$$

For ultra-relativistic speeds ($\beta \approx 1$) and small angles ($\theta_{X,L} \ll 1$) Eq. (1) can be approximated by

$$\lambda_X \approx \frac{\lambda_L}{4\gamma^2} (1 + \gamma^2 \theta_X^2), \quad (2)$$

with $\gamma \equiv 1/\sqrt{1 - \beta^2} \gg 1$ the Lorentz factor. As an example, an electron bunch with an energy of 25 MeV, corresponding to $\gamma \approx 50$, which is colliding head-on with a counter-propagating laser pulse, would give rise to scattered photons with a wavelength λ_X which is $4\gamma^2 \approx 10^4$ times shorter than the laser wavelength λ_L , i.e. well into the hard x-ray regime. Such electron bunch energies can be realized straightforwardly with a table-top linac. Importantly, a bandwidth of the order of a few percent can be realized by selecting a small part of the emission cone, i.e., $\theta_X \ll \gamma^{-1}$, (see Eq. (2)) and the x-ray energy can be tuned continuously by changing either the electron bunch energy (see Eq. (2)) or the angle θ_L of the laser pulse (see Eq. (1)).

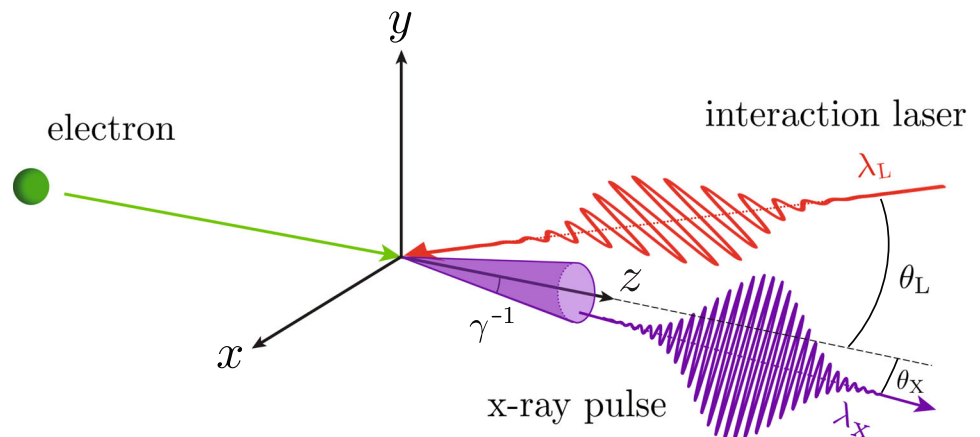
The scattering process is governed by the (extremely small) Thomson cross section $\sigma_T = 8\pi r_0^2/3$, where $r_0 = e^2/(4\pi\epsilon_0 mc^2) \approx 2.82 \text{ fm}$ is the classical electron radius, with m the electron rest mass and e the charge of the electron. To realize a flux of x-ray photons that is sufficient for actual applications, high-intensity laser pulses should collide with high-charge electron bunches in the smallest possible spot size at the highest possible repetition rate. If the laser pulse length and the electron bunch length are much shorter than the depth of focus of both beams, the number of x-ray photons N_X generated by a single electron bunch-laser pulse collision is given by

$$N_X = \sigma_T \frac{N_e N_L}{2\pi(\sigma_e^2 + \sigma_L^2)}, \quad (3)$$

where N_e is the number of electrons per bunch, N_L the number of photons per laser pulse, σ_e the rms radius of the electron bunch, and σ_L the rms radius of the laser pulse in the interaction point.

There are two approaches to ICS x-ray sources: linac-based [5–8], allowing only a single pass of each electron bunch to generate x-rays; and storage-ring-based [9, 10], in which the electron bunches can be recycled many times. Storage-ring-based sources enable higher repetition rates and therefore a higher average x-ray photon flux. Linac-based systems, however, typically feature electron bunches with a lower emittance, enabling a smaller interaction spot size σ_e and therefore a higher x-ray beam coherence. Furthermore, Linac-based systems feature the possibility of changing the energy of the produced x-ray from shot-to-shot by adjusting the electron bunch energy in between RF pulses. This can be done by adjusting the phase or/and the power of the RF pulses. Changing the electron

Fig. 1 A laser pulse with wavelength λ_L , hitting an electron traveling in the z -direction with velocity $\mathbf{v} = \beta c \hat{z}$, generates light by Compton scattering with wavelength λ_X . For highly relativistic electron velocities ($\beta \approx 1$) the scattered light has a wavelength λ_X in the x-ray range and is confined to a narrow cone with half angle $\sim \gamma^{-1}$, centered around the z -axis



energy in a storage-ring-based ICS on the other hand, requires adjustment of the magnetic elements in the ring, which takes minutes to hours to vary and stabilize. At the time of writing, compact storage-ring-based sources that are operational are the ThomX source in Orsay [11], and the MuCLS source in Munich [9]. Currently, a few compact linac-based sources are being commissioned, such as the CXLS in Arizona [12] and the DCCS in Irvine [13].

1.2 Smart*Light

In the Smart*Light project at Eindhoven University of Technology (TU/e) a linac-based ICS source is being developed. The main drive behind the project is to realize an x-ray source that can provide advanced x-ray analytical techniques that cannot be offered by conventional x-ray tubes, while still being sufficiently small and affordable to be installed in university laboratories, industry, museums and hospitals. Since compactness is central to the design criteria, we opted for a linac-based device that uses X-band traveling wave accelerating structures. This has the additional advantage that it can be run at high repetition rates, which is essential to achieve a sufficiently high average brilliance. The first X-band accelerating structure in the linac is a modified version of the T24-cell CLIC (Compact Linear Collider) accelerating structure developed at CERN. In the current layout, this X-band accelerating structure stands alone in the linac. However, the modular nature of linacs allows for additional unmodified accelerating structures to be added, to reach higher electron beam energies. Recently, first light was obtained in the Smart*Light project [14]. In this paper, we focus on the design, manufacturing, and commissioning of the first accelerating structure of the X-band linac.

This paper is organized as follows: In Sect. 2, we describe the entire design and manufacturing process of the X-band accelerating structure. For conciseness, we will refer to our new X-band traveling-wave accelerating structure as simply the X-band structure. In Sect. 2.1.1, we first discuss the specific demands the accelerator has to meet for this particular application. In Sect. 2.1.2, the demands are translated into an actual design of an X-band structure, which is optimized following a comprehensive optimization procedure of the various design parameters. In Sect. 2.1 the manufacturing and tuning of the X-band structure is described in some detail. Subsequently, in Sect. 3, the conditioning of the X-band structure is treated, which started after integration of the X-band structure into the Smart*Light beamline. The conditioning process is still ongoing, but we can already accelerate electrons to sufficiently high energies for the generation of hard x-rays by inverse Compton scattering. In Sect. 4 an example of a measured ICS x-ray spectrum is presented and analyzed, showing that the X-band structure operates as expected. In Sect. 5, we end with concluding remarks.

2 Design and manufacturing of the X-band structure

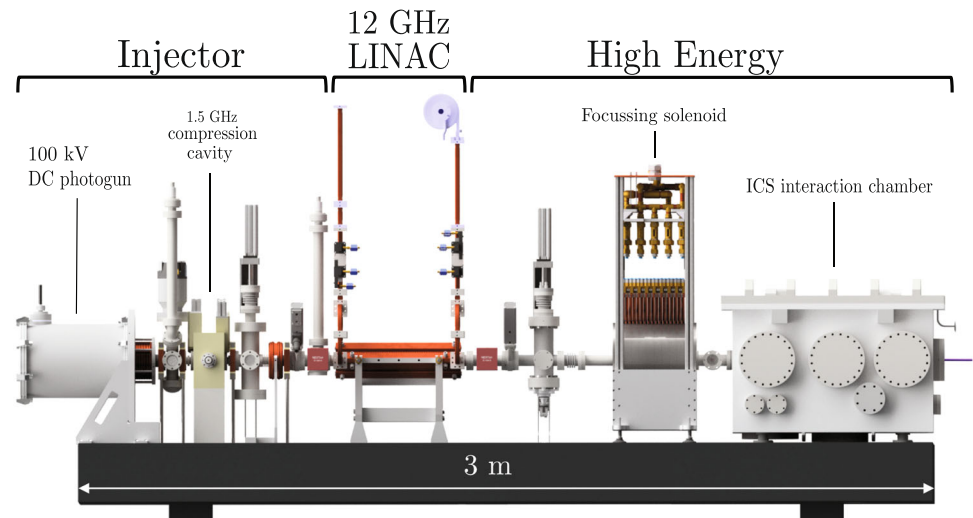
2.1 Design of the traveling wave X-band structure

2.1.1 Design considerations

The goal of the Smart*Light project is to develop a compact ICS x-ray source that produces narrow-band x-rays with photon energies that can be continuously tuned from ~ 1 keV to at least 20 keV. To produce the desired x-ray photon energies, a 1 kHz, 10 mJ, 100 fs, 800 nm amplified Ti:Sapphire laser system is used. It follows from Eq. (2) that electron kinetic energies up to $E_{\text{kin}} = (\gamma - 1)mc^2 \approx 30 \text{ MeV}$ are required. The complete electron beamline should preferably fit on a standard 3 m optical table (see Fig. 2). Taking into account the space requirements of the electron injector, the focusing solenoids, the electron-laser interaction chamber and various electron and laser beam diagnostics, this leaves about 0.5 m for the linac. This implies a minimum required effective acceleration gradient of $\sim 60 \text{ MV/m}$ in the linac. On the one hand, to maximize the number of x-ray photons generated per second, the repetition rate of the accelerator should be as high as possible. For reliability, on the other hand, the breakdown rate of the accelerator has to be as low as possible. To achieve high-gradient electron acceleration at high repetition rates and low breakdown rates, the CLIC X-band technology was chosen [15–17] for the Smart*Light project. The CLIC accelerating structures operate at a frequency of 11.9942 GHz and are designed to generate an average on-axis gradient of 100 MV/m. A single 6 MW klystron in combination with an RF pulse compressor can produce 24 MW RF pulses. By feeding these pulses into a CLIC X-band accelerating structure, an average on-axis acceleration gradient of 70 MV/m can be realized at a repetition rate of 400 Hz [18]. These properties are in line with the requirements for the Smart*Light project.

It was decided to use a ‘low’ voltage 100 kV DC photogun as injector instead of a more conventional RF photogun because it is very compact (see Fig. 2) and can be operated at a much higher repetition rate ($> 1 \text{ kHz}$). Additional reasons are the user-friendliness of the small 100 kV DC power supply (compared to a klystron/modulator system required for an RF photogun) and the overall reliability, robustness and proven performance of the DC photogun.

Fig. 2 Side view of the complete electron beamline including laser-electron interaction chamber. The main components of the beamline are indicated. The distance from the cathode in the DC photogun to the interaction point with the laser is 2.2 m [19]



The photogun was originally designed and developed at TU/e for 100 fs, single-shot, ultra-fast electron diffraction experiments [20–24]. It features a 10 MV/m DC acceleration field, allowing the extraction of ultra-short electron bunches with charges up to 100 pC, which are produced by photoemission from the copper cathode using 266 nm femtosecond UV laser pulses. The UV pulses are created by third-harmonic generation of 800 nm, 100 fs laser pulses, which are split off from the main Ti:Sapphire femtosecond laser pulses and therefore automatically synchronized to the Compton scattering interaction laser pulses.

A distinct disadvantage of electron injection at the sub-relativistic energy of 100 keV is the relatively fast Coulomb expansion of the bunch directly after creation, not strongly mitigated by relativistic effects. For this reason, a velocity buncher cavity, operating at 1.4993 GHz in the TM_{010} mode, is installed between the DC photogun and the X-band structure, counteracting Coulomb expansion by longitudinally compressing the electron bunch to the picosecond level at the entrance of the X-band structure [21, 22]. This ensures that all electrons in the bunch are within the right phase of the RF bucket. This is required for proper acceleration by the first X-band structure, without the undesired increase of energy spread and bunch length at the exit of the accelerating structure. The use of a 100 keV injector creates an additional complication: the CLIC accelerating structures are designed for injection with highly relativistic electrons and will reject and even return the 100 keV electron bunches towards the entrance of the X-band structure rather than accelerating them towards the exit. Consequently, the first cells of the X-band CLIC accelerating structure have to be redesigned so that it accepts the 100 keV electrons for further acceleration.

CLIC accelerating structures are rather short and typically consist of 24 cells to maintain a constant average electric field of 100 MV/m throughout the full length of the accelerating structure. To maintain this high gradient while keeping the apertures large enough toward the end of the X-band structure, half of the RF power is dumped into the load at the output coupler of the X-band structure [25]. It was decided to extend the X-band structure for *Smart*Light* to 50 cells instead of the standard 24 cells for multiple reasons:

- The klystron power is used more efficiently, with only one-fourth of the RF power being dumped at the load.
- Electrons can be accelerated to higher energies using only a single klystron.
- A constant on-axis electric field is not required, and some attenuation of this field towards the end of the X-band structure is acceptable.
- The total length of the X-band structure can still be kept within 0.5 m.

A collaboration with CERN was established to design and manufacture such an *X-band* accelerating structure (100XS50) for the *Smart*Light* project with 50 cells and a low-beta front end for 100 keV electron injection.

2.1.2 Optimization and RF design of the X-band structure

The design of the 100XS50 X-band structure is based on the (Tapered) X-band T24 accelerating structure. The T24 structure, designed at CERN for the CLIC project, has a phase advance of 120 degrees per cell and operates at a frequency of 11.9942 GHz [26–28]. This structure consists of an in- and output coupler for RF power at the beginning and the end of the structure with 24 accelerating cells in between. Together, they form a constant gradient accelerating structure.

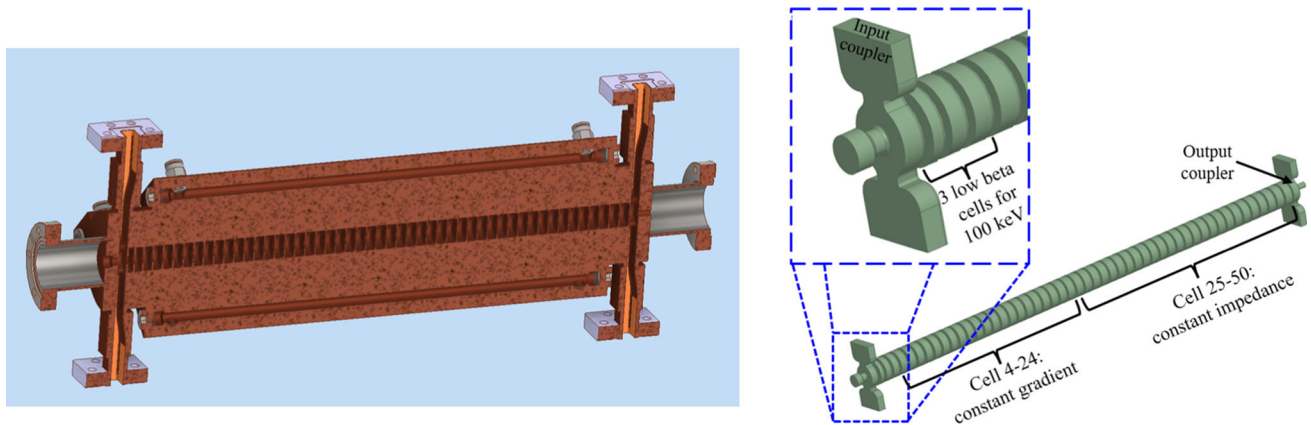


Fig. 3 Left: cross section of the mechanical design of the hybrid 100XS50 X-band structure. Right: the final inner vacuum (RF) design of the 100XS50, designed using HFSS simulations

Initially, the dimensions of the apertures of the T24 were copied for the 100XS50 design. This includes the length of each cell together with the diameter, thickness, and radius of the apertures. In the first phase of the Smart*Light project, only a single 10 pC electron bunch per RF pulse will be accelerated and wakefield effects are expected to be minimal. The charged particle tracking code GPT [29], showed that a $Q = 10$ pC electron bunch created by a 100 fs laser pulse on the cathode in combination with a 1.4993 GHz compression cavity and a solenoid before and after the cavity (see Fig. 2), can focus the electron bunch at the entrance of the X-band structure at a distance $z = 0.7$ m from the cathode, to a spot size of $\sigma_r \approx 0.3$ mm with a bunch length of $\sigma_t \approx 2$ ps and a normalized emittance of $\epsilon_n \approx 0.55 \mu\text{m} \cdot \text{rad}$. The length of the input coupler cell and the length of the first 3 cells were optimized to efficiently capture and accelerate such 100 keV electron bunches.

To find the optimized cell lengths, field maps of the on-axis complex electric field in z -direction (propagation direction of the electrons) were created for different cell lengths. To create such field maps, the procedure was followed as described by Schaer et al. [30]. The on-axis electric field of a cell with length $l_c + \Delta l_c$ can be approximated by scaling the z -positions of the original field map of a cell with length l_c to:

$$s_{\text{str}} = s + \frac{\Delta l_c}{2} \left[1 - \cos\left(\frac{\pi s}{l_c}\right) \right], \quad (4)$$

where s is the original z -position of the field map and s_{str} is the adjusted z -position. The complex on-axis electric field of the T24, with a cell length of 8.332 mm, was used as the original field map. The lengths of the matching cell inside the input coupler and the first three cells were adjusted in steps of $100 \mu\text{m}$. For each adjustment, the associated field map was created and subsequently used to perform beam dynamics simulations using the GPT code. By field expansions of this generated field map, the complete 3D electromagnetic field map is reconstructed and used in the GPT code. The GPT output of the electron bunch at the exit of the accelerating structures was analyzed for each single field map to find the optimized lengths of the cells.

For this optimization process, several electron bunch parameters at the exit of the X-band structure were taken into account with the purpose of maximizing the number of photons produced by the ICS process while maintaining narrow-band x-rays. Hence, all injected electrons must be accelerated while minimizing the energy spread and bunch length at the exit of the X-band structure. To further maximize the photon production at the ICS interaction point, both the laser pulses and electron bunches need to be focused into a small radial spot size (see Eq. (3)), with typically σ_e a few μm . This requires a low normalized emittance of the accelerated electron bunches. Moreover, for operational stability of the system, preference is given to a combination of cell lengths where the kinetic energy, energy spread, bunch length, and normalized emittance of the accelerated electrons are stable over a broad range of the RF phases of the X-band structure (few tens of degrees). GPT simulations showed that the optimized length of the matching cell in the input coupler had to remain unchanged, while the length of cells one, two and three has to be reduced, respectively, by 2.5 mm, 1 mm and 0.5 mm.

To further increase the electron energy to the required $E_{\text{kin}} \approx 30$ MeV, 26 additional cells were added to the design of the X-band structure. To minimize the effects of radial electric fields in the X-band structure on the electron bunch, the outer electrons should not pass too close to the apertures. Therefore, the diameters of the apertures of the extra cells are kept constant instead of being further tapered towards the end of the X-band structure. As a result, the 100XS50 is a hybrid X-band structure that consists of an input coupler and an output coupler with three low-beta cells, 21 constant gradient cells, and 26 constant impedance cells in between (see Fig. 3).

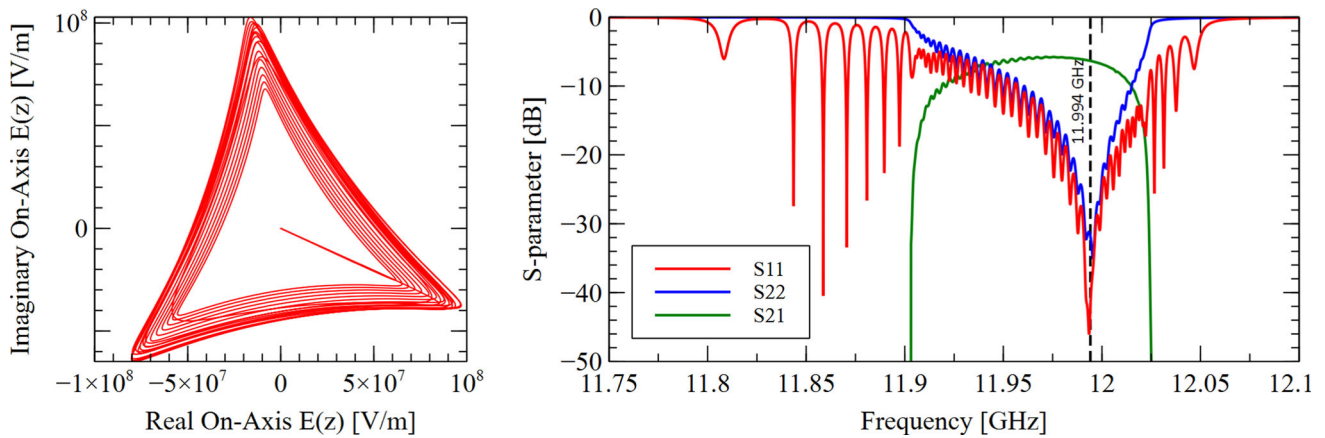
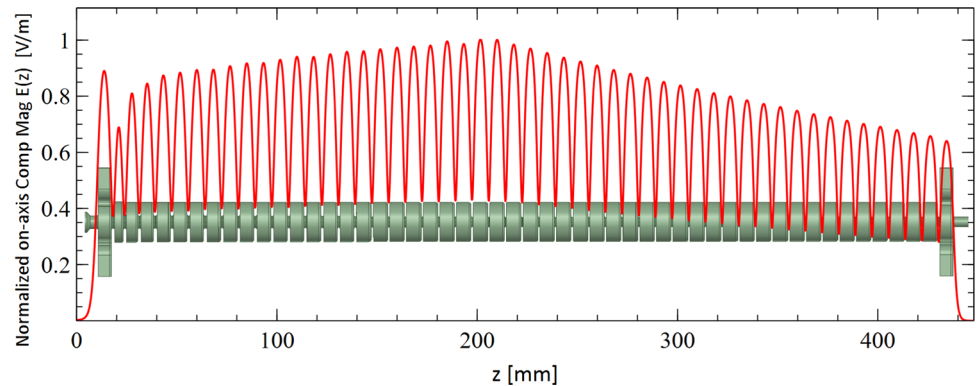


Fig. 4 Left: HFSS simulation of the real- and imaginary components of the on-axis $E(z)$ field along the 100XS50 structure. Right: simulated S-parameters vs frequency

Fig. 5 HFSS simulation of the magnitude of the complex on-axis electric field along the 100XS50 structure. Cell 1–3: low beta matching cells, cell 4–24: constant gradient, cell 25–50: constant impedance

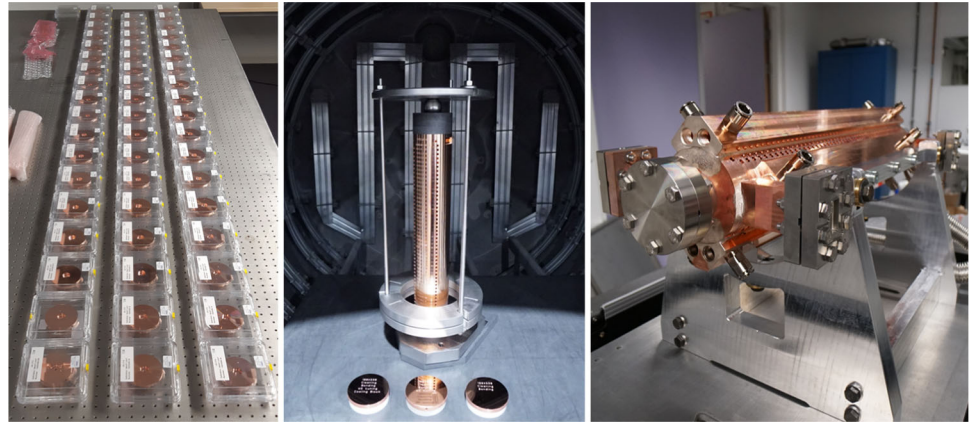


The radius of each separate cell is tuned in HFSS [31] for a phase advance of 120 degrees at an operating frequency of $f = 11.9942$ GHz. The input and output coupler are optimized to minimize S_{11} (see Fig. 4) and to minimize reflections at the output coupler back into the X-band structure and, as such, to eliminate standing waves inside the X-band structure. In Fig. 5, the result of HFSS simulations of the magnitude of the on-axis complex electric field versus z -position in the X-band structure is given. The electric field in the low beta cells decreases with decreasing cell length. The transition from constant gradient to constant impedance is clearly visible. An overview of the RF parameters of the 100XS50 X-band structure is given in Table 1.

Table 1 RF properties of the 100XS50 X-band accelerating structure

Operating frequency	11.9942	GHz
Operating temperature	40	°C
Phase advance per cell	120	degree
No. of accelerating cells	50+2	Cells+couplers
Total length of structure (including vacuum flanges)	508	mm
Low beta-cells	1–3	cell
Constant gradient cells	4–24	cell
Constant impedance cells	25–50	cell
Group velocity	1.73–0.917	%c
Q_0	4947–7064	
t_{fill}	135	ns
Electron acceleration at $P_{in} = 24$ MW	30.5	MeV

Fig. 6 Left: separate copper disks with cells and couplers inside the disks. Middle: stacked and aligned disks in the oven just before the bonding process together with 3 ‘witness disks’. Right: accelerator after complete production process



Beam dynamics simulations in GPT were done with the optimized 3D electromagnetic field maps, generated by HFSS. 24 MW of RF input power was used in the X-band structure in combination with a solenoid to focus the electron bunch into the ICS interaction point at a distance of 2.2 m from the cathode. Optimization of these beam dynamics simulations showed that a 10 pC electron bunch can be accelerated to an energy of $E_{\text{kin}} = 30.5$ MeV with an energy spread of $\sigma_{E, \text{kin}} = 0.2$ MeV. The bunch can be focused in the interaction point to a radial spot size of $\sigma_e \approx 20 \mu\text{m}$ with a bunch length of $\sigma_t \approx 570$ fs and a normalized emittance of $\epsilon_n \approx 0.63 \mu\text{m} \cdot \text{rad}$. To optimize the amount of produced x-ray photons in the ICS interaction point, the electron bunch has to be as small as possible in the radial direction (see Eq. (3)). By using a quadrupole triplet instead of a solenoid, the bunch can be further focused to a radial size of $\sigma_e \approx 5 \mu\text{m}$. In the first experiments a solenoid will be used, which will eventually be replaced by a custom-made quadrupole triplet.

The energy of the electron bunch—and therefore directly the x-ray energy (see Eq. (2))—can be easily and quickly changed by adjusting the RF input power of the X-band structure. In the range of 8 to 24 MW RF input power, the energy of the electrons range from 18 to 30 MeV, while the other electron bunch parameters can be kept relatively constant in the interaction point by adjusting the focal strength of the focusing solenoid accordingly. This translates into an adjustable x-ray energy from approximately 7 to 25 keV.

2.2 Manufacturing and tuning

The cells and couplers have been machined from oxygen-free copper disks with an outer diameter of 80 mm. Each disk is provided with 4 tuning pins rotated by 90 degrees. The high-precision single-point diamond turning of the cells and the milling of the couplers was carried out by an external company (VDL ETG [32]) with an accuracy better than $1 \mu\text{m}$ (see Fig. 6, left). The assembly of the X-band structure (see the middle picture of Fig. 6) was carried out at Bodycote [33] in close collaboration with the CLIC team. The copper disks were stacked with an accuracy of $4 \mu\text{m}$ throughout the entire structure before entering the oven. After the bonding process an accuracy of $8 \mu\text{m}$ was achieved. The standard CLIC technique of diffusion bonding in a vacuum oven at a temperature of 1040°C with a 20 mbar hydrogen background pressure was used to join the copper disks [34]. Water cooling channels, tuning studs, vacuum tubes, and RF waveguides were brazed to the structure at a lower temperature to form the final 100XS50 X-band structure, as shown in Fig. 6, right.

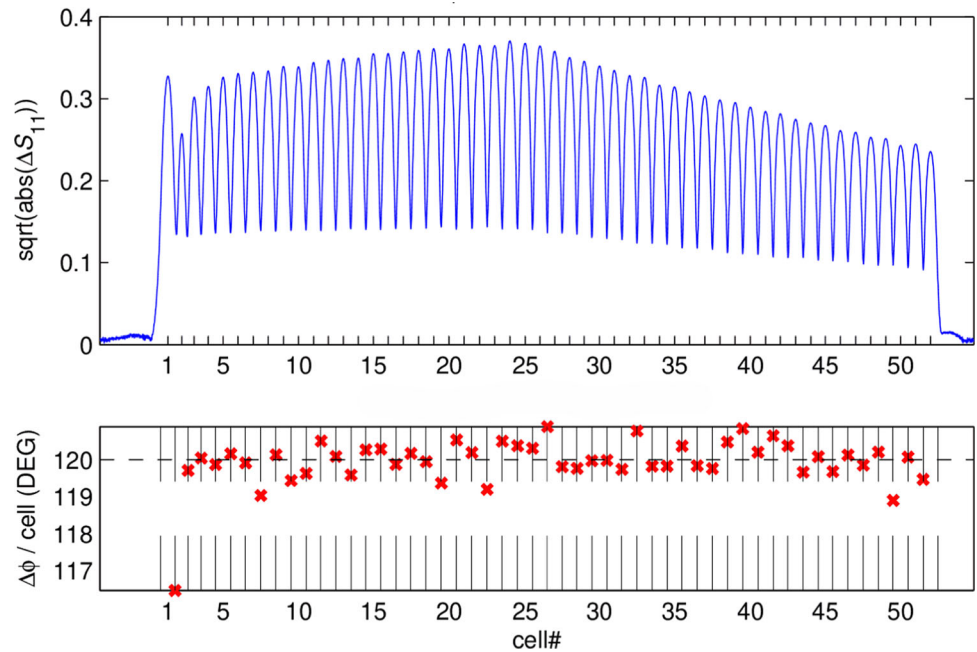
Tuning of the structure was carried out at CERN following their standard procedure [35]. The on-axis electric field profile was measured by bead-pull measurements and the phase advance between cells was measured to be $120 \pm 1^\circ$ (Fig. 7). The structure is well-tuned with $S_{11} = -53$ dB and $S_{21} = -6.3$ dB and agrees very well with the HFSS simulation (see Figs. 4 and 5).

3 High-power RF conditioning

After manufacturing and tuning, the X-band structure was installed in the *Smart*Light* beamline and connected to the high-power RF system through the waveguide network. The main challenge before operation can begin, is the conditioning of the high-power RF system, including the X-band structure. Currently, the conditioning process is still in process.

The X-band structure is driven by a Canon E37123 klystron, which features a double RF window to protect the filament and operates at an X-band RF frequency of 11.9442 GHz, a peak power of 6 MW and a maximum pulse length of $5 \mu\text{s}$ with an envisioned repetition rate of 500 Hz. The pulsed power to the klystron is delivered by a

Fig. 7 Measured on-axis electric field profile (top) and phase advance between cells (bottom) after tuning, derived from bead-pull measurement of the 100XS50 structure



Scandinavia K200 modulator. The RF peak power is increased using an SLED-I RF pulse compressor to reach a maximum power of 24 MW with a pulse length of 200 ns (not taking into account waveguide losses). A detailed description of the RF system can be found in [19, 36].

First, the klystron was conditioned separately. After this, the klystron was connected to the full RF system, in particular the pulse compressor and X-band structure. In Fig. 8 a graphical overview is presented of the entire conditioning process of the complete system up to now. The peak RF power of individual pulses (gray dots) in the X-band structure is plotted as a function of pulse count. Additionally, the black solid curve indicates the highest power achieved as a function of pulse count. Moreover, the breakdown rates (BDR) of the pulse compressor (red solid curve) and X-band structure (red dashed curve) are plotted, which are the result of a moving average of 10^6 RF pulses. The breakdown rates are determined by monitoring the vacuum spikes associated with breakdown events. The breakdown location is attributed to either the pulse compressor or the X-band structure by comparing the relative heights of the vacuum spikes as measured by local vacuum gauges. After 150 million RF pulses we achieved stable operation at a peak RF power of 18 MW at a repetition rate of 50 Hz. The compressed RF pulse length is 200 ns.

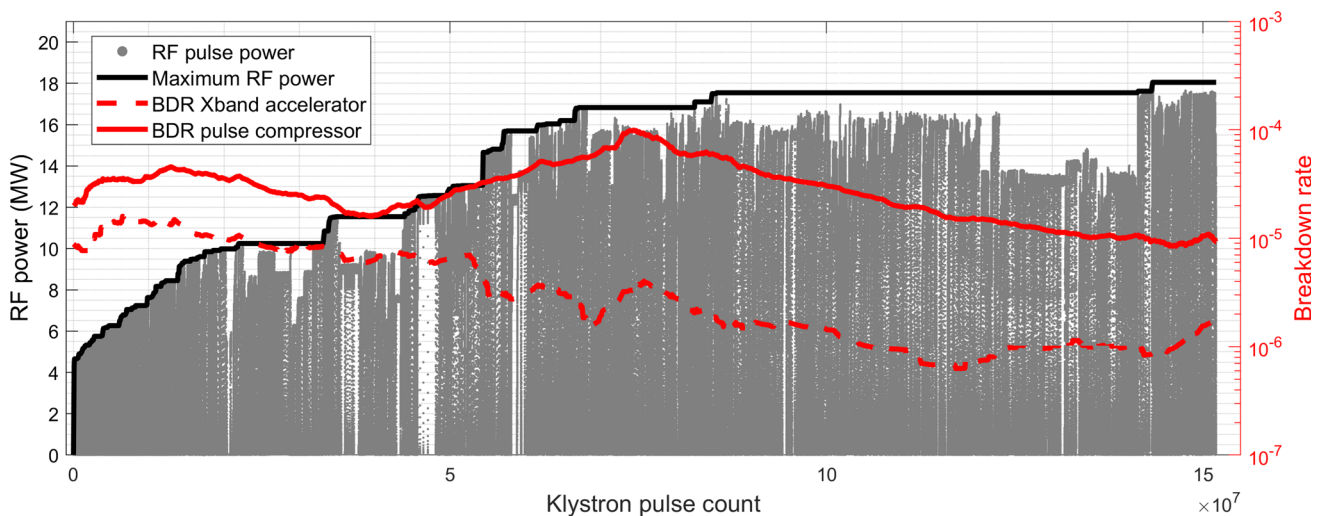


Fig. 8 Peak RF power and breakdown rate (BDR) as a function of pulse count

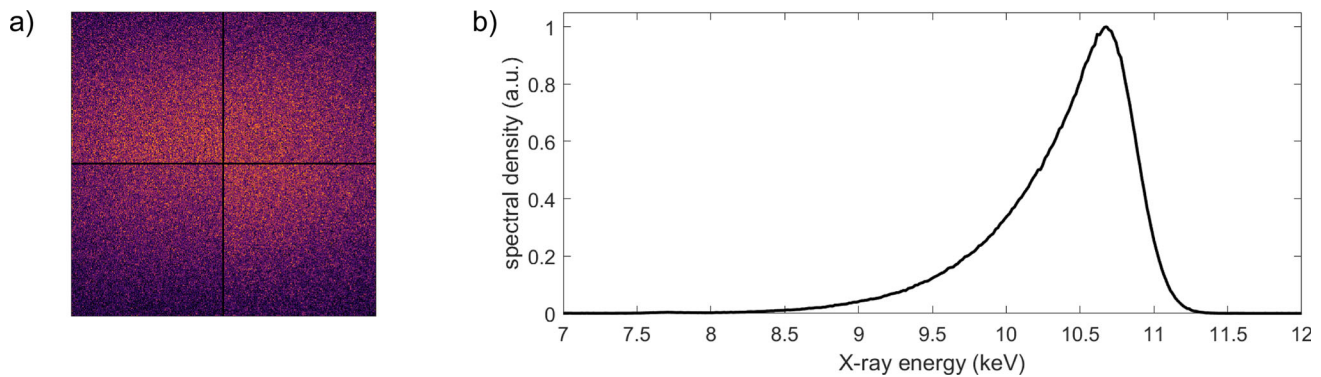


Fig. 9 Left: X-ray intensity distribution generated by ICS, measured with a 4-quadrant MediPix camera. Right: the corresponding measured x-ray spectrum. The Medipix detector was placed 1.2 m from the interaction point

4 Electron bunch energy determination by ICS x-ray generation

At the time of writing, the conditioning process was still ongoing but already at a level which is sufficient to accelerate electrons and produce hard x-rays by ICS. Below we present an example of a measurement of ICS-generated x-rays, which also allows us to determine the electron bunch energy and energy spread and thus the performance of the accelerator. These results are discussed in more detail in a forthcoming publication [14].

Electrons were accelerated using 10 MW, 200 ns compressed RF pulses. The electron bunches were focused to a spot size of $\sigma_e \approx 20 \mu\text{m}$ in the interaction point, where they collided with the 800 nm femtosecond laser pulses, resulting in a narrow beam of x-rays, propagating in the same direction of the electron beam. The angular distribution of the x-rays was measured as an intensity pattern, using a 4-quadrant MediPix detector [37], as is shown in Fig. 9 (left). The MediPix detector was placed 1.2 m from the interaction point, corresponding with an opening angle of 24 mrad. The angular pattern reveals features that are characteristic of ICS, such as the γ^{-1} cone and the asymmetry originating from the laser polarization [14]. Figure 9 (right) shows the corresponding x-ray spectrum, measured using a hyperspectral x-ray camera [38]. The spectrum features the characteristic asymmetric shape of a steep, high-energy Compton edge and a low-energy tail. According to Eq. (1), the measured peak energy at 10.7 keV corresponds to a Lorentz factor of $\gamma = 41.5$ and an electron energy of $E_{\text{kin}} = 20.7 \text{ MeV}$. Since the final electron energy $E_{\text{kin}} \propto \sqrt{P}$, where P is the RF power, this result can be extrapolated to an electron energy of $E_{\text{kin}} = 32 \text{ MeV}$ at 24 MW. This is in good agreement with the design parameters, shown in Table 1.

The relative energy spread of the x-rays σ_{E_x}/E_x is mainly determined by three contributions: one due to the relative laser energy spread σ_λ/λ , one due to the relative electron energy spread σ_γ/γ , and one due to the electron beam divergence $\sigma_{\theta,e}$, and is given by [39]

$$\sigma_{E_x}/E_x \simeq \sqrt{(\sigma_\lambda/\lambda)^2 + (2\sigma_\gamma/\gamma)^2 + (\gamma^2\sigma_{\theta,e}^2)^2}. \quad (5)$$

Since the electron beam divergence term only contributes to the low-energy tail of the x-ray spectrum and the laser energy spread is known: $\sigma_\lambda/\lambda \approx 0.5\%$; the electron energy spread $\sigma_{E,\text{kin}}$ can be determined from the width of the high-energy Compton edge. We thus find $\sigma_{E,\text{kin}} \approx 0.17 \text{ MeV}$, in approximate agreement with the GPT simulations discussed in Sect. 2.1.2.

5 Conclusion

A compact X-band structure has been designed, manufactured and commissioned that can efficiently accelerate low-energy electron bunches from a 100 keV DC photogun to highly relativistic energies. The high-energy electron bunches will be used to generate x-rays by inverse Compton scattering. The X-band structure has been designed to achieve optimal electron bunch parameters at the electron-laser interaction point. The system has been conditioned up to 18 MW at a repetition rate of 50 Hz. The first x-rays have been generated, allowing for precise determination of the energy of the accelerated electron bunches and their energy spread. The measured values are in agreement with particle tracking simulations based on the accelerator design. The combination of the X-band structure and the 100 keV DC electron source allows for a compact, narrow-band, and tuneable ICS x-ray source that can operate at a high repetition rate. This opens the way to affordable lab-based ICS x-ray sources of sufficient brilliance for a wide range of applications.

Data Availability No data associated with the manuscript.

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